



**FORCE**

INITIAL:(3,3mm)

0 Grams

WORKING POS:(2,95mm)

28 Grams(± 5Grams)

**STROKE**

At Working Position: Plunger-A = 0.175mm / Plunger-B = 0.175mm (Double Side Flunger)

Full Stroke: Max=0.47mm (Plunger-A = Max 0.235mm/ Plunger-B = Max 0.235mm)

**MATERIAL**

PLUNGERS:

BeCu / Gold over Nickel

BARREL:

Bs / Gold over Nickel

SPRING:

SWP/ Gold over Nickel

$\sqrt{Ra\ 0.8}$  (✓)   
  $\swarrow +0.2$    
  $\nwarrow +0.1$    
  $\searrow -0.1$    
  $\swarrow -0.2$

|   |   |  |
|---|---|--|
| Material: ....                                | nominal $\leq 30mm$<br>dimensions $> 30mm$  | DIN ISO 2768-f-H<br>DIN ISO 2768-m-K excluding Sym./Runout |
| Spring Probe Contact, 0.5mm OD                | Sym./Runout $> 30mm$  | DIN ISO 2768-H   |
| IVWSC2  | formed part dimensions  | DIN ISO 2768-f-H   |
|   | Scale   | Drawn C.Weiss  |
|   |   | Date 10.02.2016  |
|   |   | Changed .....  |
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| Rev. A  |   | A4 sheet 1/1   |